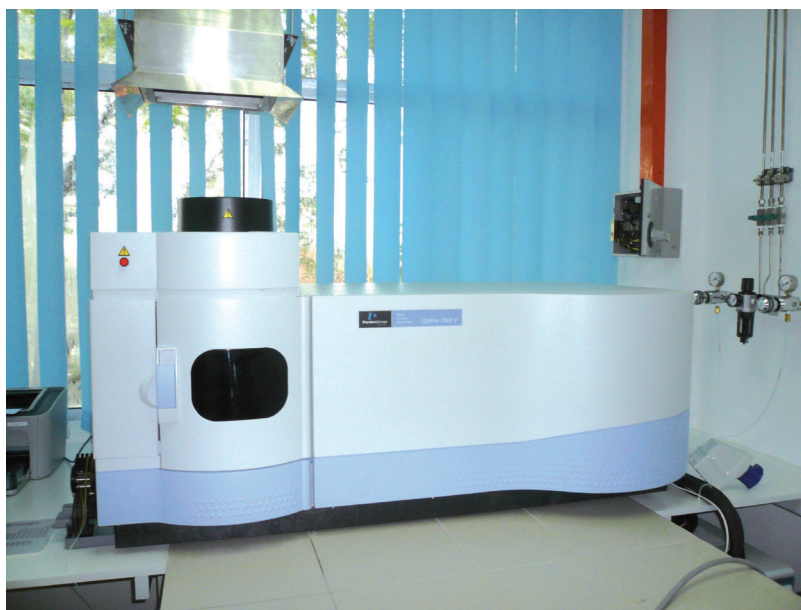


**T**he sample is diluted with kerosene using a 1:1 weight ratio. The resulting solution is directly injected into the plasma of the ICP OES spectrometer (*Figure 1*), and the content of Na, K, Ca and Mg is calculated with reference to a set of calibration solutions prepared. The wavelengths for the analysis of Na, K, Ca and Mg are 588.995 nm, 769.897 nm, 422.673 nm and 279.553 nm, respectively.



*Figure 1. Inductively coupled plasma optical emission spectrometer (ICP OES).*

Amount of sample required: 10 g  
Cost of analysis: RM 500 per sample\*

Note: \* As at June 2010; subject to change.

## REFERENCES

EUROPEAN COMMITTEE FOR STANDARDIZATION (2006). *EN 14538:2006 Fat and Oil Derivatives – Fatty Acid Methyl Esters (FAME) – Determination of Ca, K, Mg and Na Content by Inductively Coupled Plasma (ICP OES).*

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM) (2009). *ASTM D4951-09 Standard Test Method for Determination of Additive Elements in Lubricating Oils by Inductively Coupled Plasma Atomic Emission Spectrometry.*

For more information, kindly contact:

Director-General  
MPOB  
P. O. Box 10620  
50720 Kuala Lumpur, Malaysia.  
*Tel:* 03-8769 4400  
*Fax:* 03-8925 9446  
[www.mpob.gov.my](http://www.mpob.gov.my)