DETERMINATION OF TITANIUM DIOXIDE IN SOAP NOODLES

by: MOHTAR YUSOF



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itanium dioxide (TiO₂) is a white powder with high opacity, excellent whiteness, excellent covering power and resistance to colour change. These properties make it an excellent pigment for a

broad range of applications – paints, plastic goods, inks and paper. In cosmetic and skin care products, $\mathrm{TiO_2}$ is used both as a pigment and thickener, because of its high refractive index and resistance to discolouration under ultraviolet light. It is used as a whitening agent in virtually all industries including in the manufacture of soap noodles (Fairhurst and Mitchnik, 1997). For soap noodles, whiteness is often associated with quality – the whiter the product, the better it is, whether it is indeed so technically or not. Some manufacturers, therefore, add $\mathrm{TiO_2}$ to their products merely to 'improve' them.

Although there is no maximum permissible limit for ${\rm TiO_2}$ in cosmetic products (FMM-MCTIG, 2001), it is known to cause pulmonary irritation in chronically exposed workers. Workers exposed to ${\rm TiO_2}$ during its manufacture have shown 'slight' fibrosis (Hathaway *et al.*, 1991). It has also caused mild irritation to the skin with just intermittent contact over three days. Human skin penetration studies showed that it can penetrate hair follicles up to 50 μ m (Hostynek and Maibach, 2002).

TITANIUM DIOXIDE TESTING SERVICE

 ${
m TiO_2}$ can improve the whiteness of soap noodles, and, therefore, its 'quality'. However, it is more perception than fact, and low quality soap whitened by ${
m TiO_2}$ will darken over time. To monitor the quality of soap noodles, the content of ${
m TiO_2}$ has to be determined.

ANALYTICAL AND CONSULTANCY SERVICE

MPOB offers the service of determining the TiO₂ concentration in soap noodles using a new method, on the following conditions:

• cost of analysis: RM 100/sample;

- samples (about 25 g) to be delivered with a written request for the test required;
- all samples received will be checked to ensure that they are in good condition for the analysis;
- the results, in a certificate of analysis (COA), will be ready in three days; and
- the invoice will be sent together with the COA.

The companies can use the results of analysis to monitor the level of TiO₂ in soap noodles, as one of the important parameters to indicate that their soap noodles are of high quality - if they do not contain titanium dioxide.

DETECTION OF TITANIUM DIOXIDE BY AAS

A new method for detecting the TiO_2 concentration in soap noodles has been developed in MPOB. The sample is digested in a mixture of concentrated sulphuric acid and ammonium sulphate. As the solution remains warm (about 35°C), it is diluted with a solvent, and the mixture then injected into a graphite furnace atomic absorption spectrometer (AAS) (*Figure 1*).

The method was developed by using soap noodles spiked with ${\rm TiO_2}$ at concentrations 0.25% and 0.50%. The recovery of ${\rm TiO_2}$ was 88.8% to 90.4%. The results are summarized in *Table 1*.

REFERENCES

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Figure 1. Graphite furnace atomic absorption spectrometer for determination of ${\rm TiO_2}$ in soap noodles.

TABLE 1. RECOVERY OF $\mathrm{TiO_2}$ FROM SOAP NOODLES SPIKED WITH 0.25% AND 0.50% $\mathrm{TiO_2}$

| Concentration of TiO ₂ in spiked soap noodles | Recovery (%) | | |
|--|----------------|------|------|
| | Mean | s.d. | C.V. |
| 0.25% (2500 ppm) | 90.4 | 1.5 | 1.6 |
| 0.50% (5000 ppm) | 88.8 | 2.3 | 2.5 |

For more information kindly contact:

Director-General **MPOB** P. O. Box 10620 50720 Kuala Lumpur, Malaysia. Tel: 03-87694400 Website: www.mpob.gov.my Telefax: 03-89259446